Dart Aerospace Ltd. Monday, 7/30/2007 1:54:01 PM Date User: Kim Johnston **Process Sheet** : HANDLE KNOB : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 33794 : 11858 **Estimate Number** :NIA : D2367 P.O. Number **Part Number** : D2367 REVA : 7/30/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number Type : SMALL /MED FAB First Issue **Drawing Revision** : 29146 Previous Run Material : 8/20/2007 Due Date Written By Checked & Approved By : Est. 02.10.29 New issue KJ Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: DELRIN ROUND BAR 1.25" 1.0 Comment: Qty.: 0.4725 f(s) 0.0473 f(s)/Unit Total: **DELRIN ROUND BAR 1.25"** Material: Ø1.250" Black Delrin (M-DELRIN-R1.2500) and Dwg D2367 HARDINGE CNC LATHE SMALL 2.0 HARDINGE Comment: HARDINGE CNC LATHE SMALL Machine as per Folio FA045 and Dwg D2367 Deburr 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING RESOURCE #1 5.0 PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:___

7/10/19

SI

(3/2)

6.0 QC21



FINAL INSPECTION/W/O RELEASE



(31)

Each

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



1 St. 22

Page 1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	o:	PAR #: Pault Category: NC	R: Yes	No DQA	A: 🔎	Date: _(M16/22

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		Corrective Action Section B	Verification					
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
				·						
		0.0				·				

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33794
Description: Handle Knob	Part Number:	D2367
Inspection Dwg: D2367 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.250	+/-0.010	1,2555			(*1)	
Ø0.193	+0.005/-0.000	0,195				
0.440	+/-0.010	1,2855 0,195 0,440				
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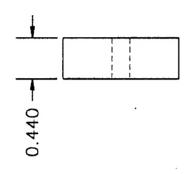
Measured by: DT	Audited by:	ゴム	Prototype Approval:	N/A	
Date: 07/10/19	Date:	07/10/19	Date:	N/A	

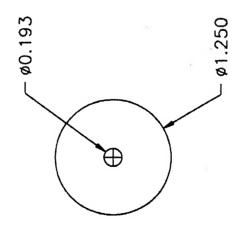
Rev	Date	Change	Revised by	Appro/ed
Α	06.04.10	New Issue	KJ/JLM	



В	ESIGN WILLIAMS	DRAWN BY	DART AEROSPACE L' VICTORIA INTERNATIONAL AIRPORT, CAN	_		
C	HECKED	APPROVED	DRAWING NO.	·	REV.	Α.
5	BU	W -	D2367 si	HEET	1 QF	7 1
0/	ATE	· 1	nne		SCA	UE.
9	5:02:22		HANDLE KNOB			1:1







BREAK ALL EDGES .015 MAX MATERIAL: BLACK DELRIN

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY